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This manual covers the specifications and the instructions and operations used for programming with the following devices. Product name Applicable CNC FANUC PMC-MODEL SD7 (PMC-SD7) FANUC Series 16i-MODEL B (Series 16i-B) FANUC Series 160i-MODEL B (Series 160i-B) FANUC Series 18i-MODEL B (Series 18i-B)

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Fanuc Om Programming Manual. 8/12/2018 admin. ... (Mach Center), GFZ-61404E/08 Series 0 Parameter Manual (Mach Center), GFZ-61410E/03 When you lost the parameters you need a backup off all the specific ones for your machine. Those in the parameter manual covers not all you need. Maybe you can find someone with the same machine, brand and type.

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While you can get a parameter list and start foraging through them, a better way is to consult the documentation (programming manual, operation manual, etc.) that describes the feature that is troubling you. For the peck-drilling cycle parameters, for instance, reference the G73 and G83 descriptions.

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control, but you won't find the parameter in most Fanuc Manuals for Flow Control. Its Parameter Bit 391.6, but by default it will be set to use DC Codes (Software). Regards, Fanuc OM control parameter backup - Practical Machinist Use manual operation to Page 3/7

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